



Signature Series

Welding Apparel You'll Actually Want to Wear.

Lincoln Electric x Up In Smoke Welding Apparel



TWO PURPOSE-BUILT LAYERS. ONE PREMIUM SIGNATURE SERIES.

From a lightweight 7.5 oz. FR cotton work shirt to the heavier-duty hooded jacket with 11.5 oz. CarbonX® in targeted wear areas, Signature Series pairs premium materials with work-ready construction and modern styling.



LIGHT WHEN YOU WANT IT. TOUGH WHEN YOU NEED IT

Choose the 7.5 oz. FR cotton Work Shirt or step up to the heavier-duty, multi-material FR Hooded Jacket.



CARBONX® WHERE THE WORK HITS HARDEST

11.5 oz. CarbonX® reinforces the sleeves, upper torso, right shoulder, and part of the hood providing all the protection of leather with superior breathability and weight.



POP IT UP WHEN THE SPARKS FLY

The shirt's tall collar can be worn up for added neck coverage, while the jacket's hood provides additional head and neck coverage when needed.



STITCHED FOR REAL WORK

Triple-Stitched FR and Kevlar® seam threads reinforce Signature Series apparel, while YKK FR snaps provide dependable and safe closures.

THE SIGNATURE SERIES LINEUP

FR LIGHT WORK SHIRT

- » 7.5 oz. FR cotton
- » Triple-Stitched FR and Kevlar® seam threads
- » Tall collar
- » YKK FR snaps
- » Plaid, black, or gray
- » Men: M-2XL
- » Women: S-L



K6123
PLAID

K6124
SOLID BLACK

K6125
SOLID GRAY

FR HOODED JACKET

- » 11 oz. FR cotton-nylon body
- » 11.5 oz. CarbonX® wear areas
- » Vented back with FR mesh lining
- » Triple-Stitched FR and Kevlar® seam threads
- » YKK FR snaps
- » Men: M-2XL



K6126
SIGNATURE SERIES FR HOODED JACKET

FR THAT'S PUT TO THE TEST. Third-party tested for compliance with ASTM F1506 performance requirements.

Always select protective apparel based on the specific application and workplace hazard assessment.



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FR LIGHT WORK SHIRTS



PLAID

SIZE	PART NUMBER	DESCRIPTION
M	K6123-M	FR Light Work Shirt - Plaid - Medium
L	K6123-L	FR Light Work Shirt - Plaid - Large
XL	K6123-XL	FR Light Work Shirt - Plaid - XL
2XL	K6123-2XL	FR Light Work Shirt - Plaid - 2XL
Women's S	K6123-W-S	FR Light Work Shirt - Plaid - Women's - Small
Women's M	K6123-W-M	FR Light Work Shirt - Plaid - Women's - Medium
Women's L	K6123-W-L	FR Light Work Shirt - Plaid - Women's - Large



BLACK

SIZE	PART NUMBER	DESCRIPTION
M	K6124-M	FR Light Work Shirt - Black - Medium
L	K6124-L	FR Light Work Shirt - Black - Large
XL	K6124-XL	FR Light Work Shirt - Black - XL
2XL	K6124-2XL	FR Light Work Shirt - Black - 2XL
Women's S	K6124-W-S	FR Light Work Shirt - Black - Women's - Small
Women's M	K6124-W-M	FR Light Work Shirt - Black - Women's - Medium
Women's L	K6124-W-L	FR Light Work Shirt - Black - Women's - Large



GRAY

SIZE	PART NUMBER	DESCRIPTION
M	K6125-M	FR Light Work Shirt - Gray - Medium
L	K6125-L	FR Light Work Shirt - Gray - Large
XL	K6125-XL	FR Light Work Shirt - Gray - XL
2XL	K6125-2XL	FR Light Work Shirt - Gray - 2XL
Women's S	K6125-W-S	FR Light Work Shirt - Gray - Women's - Small
Women's M	K6125-W-M	FR Light Work Shirt - Gray - Women's - Medium
Women's L	K6125-W-L	FR Light Work Shirt - Gray - Women's - Large

FR HOODED WELDING JACKET



SIZE	PART NUMBER	DESCRIPTION
M	K6126-M	FR Hooded Welding Jacket - Medium
L	K6126-L	FR Hooded Welding Jacket - Large
XL	K6126-XL	FR Hooded Welding Jacket - XL
2XL	K6126-2XL	FR Hooded Welding Jacket - 2XL