

BALL - JOINT REPLACEMENT PARTS

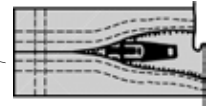
WTB-17 • WTB-17V

150 AMPS
AIR COOLED

CAUTION
Head must be locked firmly
before starting arc.

SEE GUIDE FOR ADDITIONAL
TORCH FRONT END OPTIONS

TCL-3-10 11 FT.
TCL-3-22 24 FT.
3" LEATHER CABLE COVER
WITH ZIPPER CLOSURE



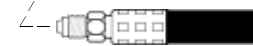
N17-1 NIPPLE
53N04 WIRE CLAMP
C17-1 CONNECTOR



45V09R 12.5 FT.
45V10R 25 FT.
GAS HOSE



57Y01-2 12.5 FT.
57Y03-2 25 FT.
2 PC. CABLE ASSEMBLY



57Y01R 12.5 FT.
57Y03R 25 FT.
POWER CABLE - RUBBER

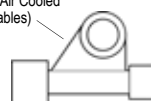
H-150F
FLUTED HANDLE



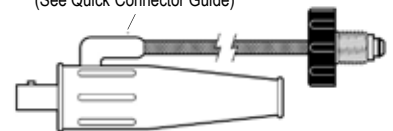
400W
FLAT WRENCH



105Z57
POWER CABLE
ADAPTER
(Use With "R" Air Cooled
Power Cables)



QUICK CONNECTOR
(See Quick Connector Guide)



57Y02
LONG BACK
CAP



57Y04
SHORT BACK
CAP



98W18
O - RING



1718-50
50 DEG.
HEAD



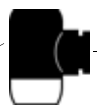
1718P
PENCIL
HEAD



1718-70
70 DEG.
HEAD



1718-90
90 DEG.
HEAD



18CG
GASKET



(A)
COLLET



(B)
COLLET
BODY



(H)
ALUMINA
NOZZLE



WTB-A1
BALL SLEEVE
ASSEMBLY
(Air And Water
Cooled Models)



54N01*
GAS LENS
GASKET



(C)
GAS LENS
COLLET
BODY



(J)
ALUMINA
GAS LENS
NOZZLE



54N63*
GAS LENS
GASKET



(D)
LARGE DIA.
GAS LENS
COLLET
BODY



(K)
ALUMINA
LG. DIA.
GAS LENS
NOZZLE



(E)
STUBBY
COLLET



(F)
STUBBY
COLLET
BODY



(L)
ALUMINA
NOZZLE



(G)
MEDIUM
GAS LENS
COLLET
BODY



(M)
ALUMINA
MEDIUM
GAS LENS
NOZZLE



* Must be used together with 18CG gasket.

COLLETS • COLLET BODIES • GAS LENS

ITEM	ELECTRODE DIAMETER	.020 0,5	.040 1,0	1/16 1,6	3/32 2,4	1/8 3,2
A	COLLET	10N21	10N22	10N23	10N24	10N25
B	COLLET BODY	10N29	10N30	10N31	10N32	10N28
C	GAS LENS	45V29	45V24	45V25	45V26	45V27
D	LG. DIA GAS LENS	—	—	45V116	45V64	995795
E	STUBBY COLLET	—	—	10N23S	10N24S	10N25S
F	STUBBY COLLET BODY	—	—	17CB20		
G	MEDIUM GAS LENS	—	—	45V25S	45V26S	45V27S

Specifications and descriptions subject to change without notice.

GAS NOZZLES

ITEM	NO. SIZE	4 1/4"	5 5/16"	6 3/8"	7 7/16"	8 1/2"	10 5/8"	11 11/16"	12 3/4"
H	ALUMINA	10N50	10N49	10N48	10N47	10N46	10N45	—	10N44
I	ALUMINA 3" LONG	—	10N49L	10N48L	10N47L	—	—	—	—
J	ALUMINA GAS LENS	54N18	54N17	54N16	54N15	54N14	—	54N19	—
K	ALUMINA LG. DIA. GAS LENS	—	—	57N75	—	57N74	53N88	—	53N87*
L	ALUMINA	13N08	13N09	13N10	13N11	13N12	13N13	—	—
M	ALUMINA MEDIUM GAS LENS	—	—	—	54N15SW	54N14SW	54N12SW	54N19	—

* #15 53N89 15/16" ID X 1 7/8" Long

MANUFACTURED IN USA

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REVISION J